



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

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#6/Affidavit
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Inventor(s): Douglas W. Carr and Lawrence P. Head

Patent Application No.: 10/007,604

Examiner:

Filing Date: November 7, 2001

Group Art Unit:

Title: BULLET FOR OPTIMAL PENETRATION AND EXPANSION

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AFFIDAVIT ROBERT L. KRAMER

STATE OF MINNESOTA)
) ss
COUNTY OF ANOKA)

I, Robert L. Kramer, being first duly sworn under oath, hereby depose and say as follows:

1. I reside at 4014 Xerxes Avenue North, Minneapolis, Minnesota 55412. I am 57 years of age, and am currently employed by Federal Cartridge Company, located at 900 Ehlen Drive, Anoka, Minnesota 55303. I currently hold the position of Director of Product Development.
2. I was educated at Hamline University, St. Paul, Minnesota and received my B.A. in Physics therefrom in 1968.
3. I started my full-time working career at Federal Cartridge Company in June, 1967. I have been so employed in a variety of technical positions within that company. The last 22 years, 1981-2003, I have served in its Product Development.
4. Based upon my above experience and background, and after considering the contents of the above patent application very carefully, I conclude that the bullet described in said application will be made readily and easily by an average skilled man in the art of making bullets. The standard punch and die methods currently in use in the ammunition industry in making lead bullets are well suited to form the core segments of the product shown in the above patent application. It is a

EXHIBIT 3

standard practice of skilled men in the art of making lead bullets, to use these punch and die methods in the making of lead bullet cores.

5. The drawings and the descriptive material in the above patent application clearly demonstrate to me how the segments of the lead core can be made. In my opinion, the average man skilled in the art of making lead bullets will readily understand from those drawings and that descriptive material how to make the segments of the lead core as shown and described in the above application.

FURTHER AFFLIANT SAYETH NOT.

Robert L. Kramer
Robert L. Kramer

Subscribed and sworn to before me, a Notary Public, this 18 day of June, 2003.
Diana R. Bristlin
Notary Public

